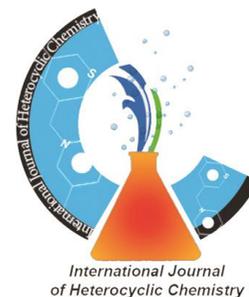

Research article

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Soore orange skin as an Adsorption for Azo dyes removal from aqueous media

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Abstract

In this study Soore orange skin as a good, natural and inexpensive adsorbent has been introduced and used for the removal of Erythrosine and red Carmoisine dyes from several water solutions successfully. The effect of various parameters such as pH, dye concentration, amount of adsorbent, contact time and temperature on removal processing was investigated. Adsorption isothermal data could be interpreted by the Langmuir and Freundlich, isotherm models.

Keyword: Soore Orange Skin, Erythrosine, Red Carmoisine, Absorption.

Introduction

Now-a- days number of dyes are being widely used in textile, paper, rubber, plastics, leather, cosmetic, pharmaceutical and food industries (Hu and Chen , 2010).The disposal of dye waste water without proper treatment , is a big challenge and has caused harms to the aquatic environment such as reducing light penetration and photosynthesis (Montano, Torrades , 2008) . Many of this dyes are also toxic and even decompose in to carcinogenic aromatic amines under

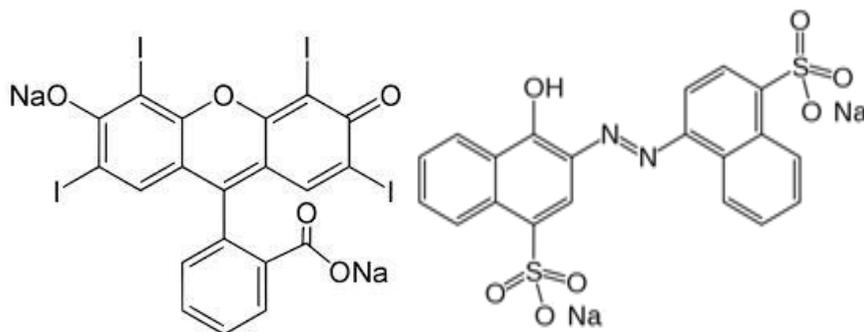
anaerobic conditions which will cause serious health problems to human and animals (Chen et al., 2003). Due to the complex molecular structure and molecular size dyes are usually very difficult to be biodegradable, so conventional biological wastewater treatment processes were not efficient in treating dyes waste water (Kar et al., 2009, Mondal, 2008). Therefore, dyes waste water was usually treated by a wide range of methods, such as coagulation, flocculation, membrane separation, activated carbon adsorption, electrochemical removal, photochemical degradation (Lee et al., 2006). Among this method adsorption has been proved to be an excellent way to treat waste water due to easy of operation and efficiency in comparison with conventional methods specially from economical and environmental point of view. Application of low cost adsorbent to treat dyes waste water has attracted great interest in recent year (Demirbas, 2009).

Agricultural waste products such as orange skin that are available at little or no cost have been reported to be capable of removing dyes from aqueous solutions. The abundance, physicochemical characteristics and availability of renewable and biodegradability agricultural by product, make them good sources of raw materials as adsorbent in dye removal (Hameed et al., 2007). Adsorption by agricultural by-products used recently as an economical and realistic method for removal of different pollutants has proved to be an efficient at removing many types of pollutants such as heavy metals (Argun et al., 2007, Aroua et al., 2008), COD (El-Naas et al., 2010, Ahmad, Hameed., 2009), phenol (Phan et al., 2006, Hannafi et al., 2008), gasses (Ahmad et al., 2008) and dyes (Weng et al., 2009, Arulkumar et al., 2009).

Erythrosine or acid Red 51 (C.I.45430, $C_{20}H_{64}Na_2O_5$, M.W: 879.86) is a xanthene class and water soluble synthetic dye that often used as a food colorant (Scheme 1). When excessively consumed it can cause sensitivity to light, affecting thyroid hormone levels and lead to hyperthyroidism in some cases. The maximum allowed level of erythrosine is 200mg/kg in some food stuffs. (Yahya et al., 2012)

Red carmoisine or acid red 14 (C.I.14720, $C_{20}H_{12}N_2Na_2O_7S_2$, MW: 502.44) is synthetic azo dye commercially used for the purpose where the food is heat – treated after fermentation (Scheme 2). Synthetic azo dyes have found broad industrial application due to the non-expensive production and the wide spectrum of colors that can be produced when compared to natural colorants. The massive everyday consumption of synthetic dyes by humans has increased the

interest on finding their toxicity properties. In this century, it has been found that some of these dyes can be harmful to people's health, and in some cases they could even provoke cancer and infant birth deformation depending on the ingested levels. (Ma et al., 1989) These findings have increased the interest for developing reliable sensitive quantitative methodologies for the determination of these synthetic dyes and derived metabolites in food products and human fluids.



Scheme 1. The molecular structure of Erythrosine

Scheme 2. The molecular structure of Red Carmoisine

Experimental

Adsorbents

In this study, Sour Orange Skin was used as adsorbent for Erythrosine and Red Carmoisine dyes removal from textile wastewater in laboratory scale.

Dye

A commercial Erythrosine and Red Carmoisine dyes was supplied from Aldrich Chemical Co. Inc (St. Louis, Mo. USA), and was used without further purification. A solution of the dye was prepared in deionized water.

Other chemicals were all of analytical grade from Merck Chemical Company. Distilled deionized water was used for preparation of all solutions. pH adjustments were done using dilute hydrochloric acid and sodium hydroxide solutions. (Van der Bruggen, Vandecasteele., 2003) The pH measurements were made by a pH meter (Metrohm-827). The agitation process for mixed adsorbent and dye solutions was carried out using shaker (model-Orbital L) and also adsorption of dyes was determined by a double beam UV-Vis spectrophotometer (Perkin Elmer, Model lambda 5, USA).

Batch adsorption

The effect of variables such as pH, amount of adsorbent, contact time, initial dye concentration and temperature on the adsorptive removal of Erythrosine and Red Carmoisine was investigated. In each adsorption experiment, 150 ml of dye solution of known concentration and pH was added to 700 mg of adsorbent. This was done at a fixed control temperature. The mixtures were then stirred on centrifuge at 4000 rpm for 10 min.

Therefore, samples were withdrawn from the shaker every 15 or 30 minutes and the adsorbent was separated from the solution by centrifugation at 4000 rpm for 6 times. In order to determine the residual dye concentration, the absorbance value of the supernatant solution was measured before and after the treatment, with Shimadzu UV Visible spectrophotometer (Model UV mini 1240).

The obtained experimental data at various times, temperatures and concentrations were fitted to different models to calculate and the kinetics and isotherm parameters of adsorption process at optimum values of all variables were investigated. The pH was adjusted by addition of dilute aqueous solutions of HCl and/or NaOH (1.0M and 0.1M). The removal percentage of Erythrosine and Red Carmoisine was calculated using the following relationship

$$q_e = \frac{(C_0 - C_e).V}{w} \quad (1)$$

Where C_0 and C_e (mg/L) are the liquid-phase concentrations of dye at initial and equilibrium, respectively. V is the volume of the solution (L) and W is the mass of sorbent used (g). (Singer et al., 1999)

Results and discussion

Calibration of Erythrosine and Red carmoisine

In order to calculate the concentration of the sample from each experiment, a calibration curve of red carmoisine and erythrosine dyes was obtained. Beers law was obeyed with in the experimental initial concentrations of dyes. Therefore, the concentration of dye samples could be calculated from related maximum absorbance values. Construction of calibration curves shown in Fig (1) and Fig (2).

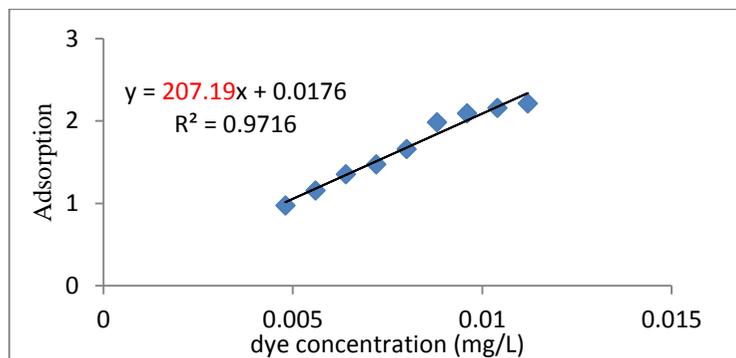
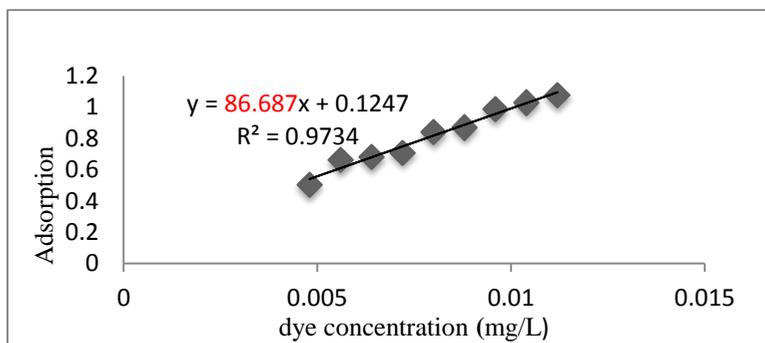


Fig (1): Calibration Curve of Erythrosine



Fig(2) : Calibration Curve of Red carmoisine

Effect of pH

The effect of pH in the range 4-12 on the removal of Erythrosine and Red carmoisine was investigated using 0.01 mol L⁻¹ HCl or NaOH solutions for pH adjustment, with the initial dyes concentration fixed at 8 mg.L⁻¹. As Fig. 3 , Fig 4. Shows, the percent adsorption increased by decreasing pH and reached maximum at pH 4 and then decreased at higher pHs. At higher pHs, the high negatively charged adsorbent surface sites did not favor the adsorption of deprotonated CR due to electrostatic repulsion. (Mosqueda-Jimenez et al ,2009 , Gottschalk et al , 2009 , Rajoriya et al . 2007 , Losso et al , 2002)

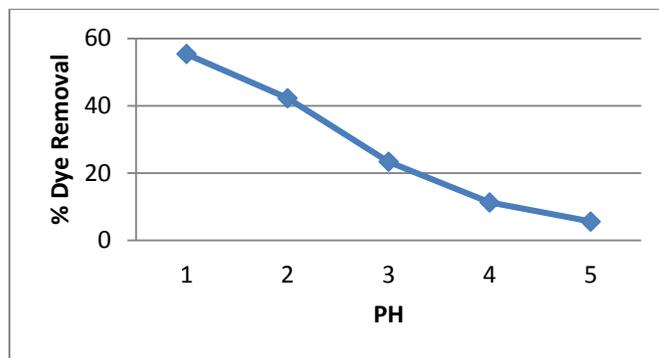


Fig. 3. Effect of pH on the removal of Erythrosine; 25 °C, agitation rate of 180rpm and 0.733 gr adsorbent in 150 ml of 8 mg L⁻¹ dye solution.

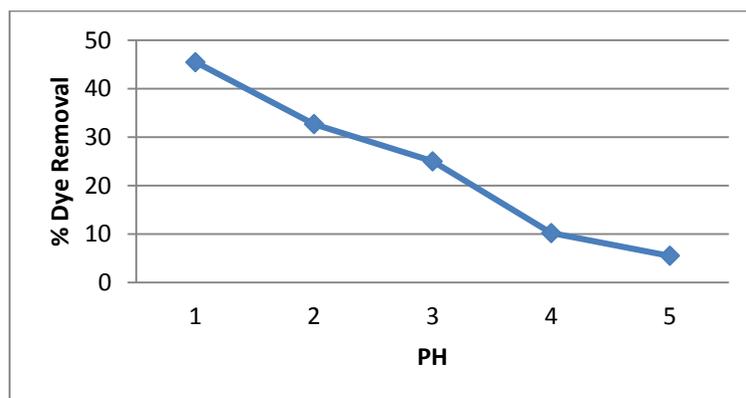


Fig. 4. Effect of pH on the removal of Red Carmoisine; 25 °C, agitation rate of 180rpm and 0.733 gr adsorbent in 150 ml of 8 mg L⁻¹ dye solution.

Effect of contact time

Recognizing equilibrium contact time is essential for absorption process design and rapid sorption is among desirable parameters. Results of effect of contact time on Erythrosine and Red Carmoisine removal in different concentrations are shown in Fig. 5 and Fig. 6. Based on results, as contact time increases, the dye removal efficiency increases too. In initial minutes of experiment, dye was quickly removed and high quantity of dye concentrations were removed in few minutes and then the dye removal was increased constantly with increasing contact time up to reach to 43.02% and 24.3% for Erythrosine and Red Carmoisine in 90 min. According to results, 90 min was obtained as equilibrium contact time; at this time, due to saturation of absorption sites on adsorbent, dye removal efficiency won't have any changes.

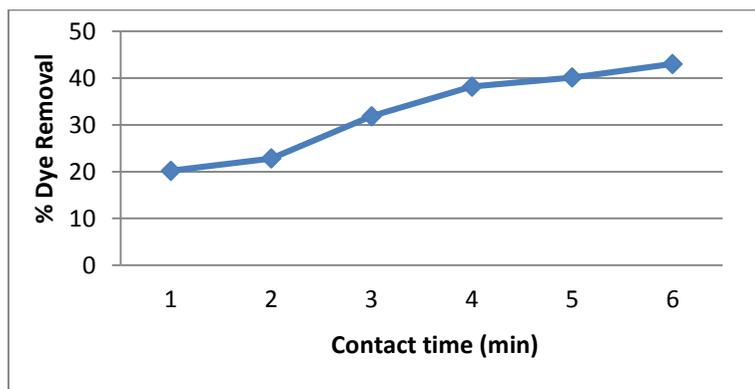


Fig. 5. Effect of contact time for 8 ppm Erythrosine concentrations; pH 4, 25 °C, agitation rate of 180 rpm and 0.733 g adsorbent in 150 ml of dye solution.

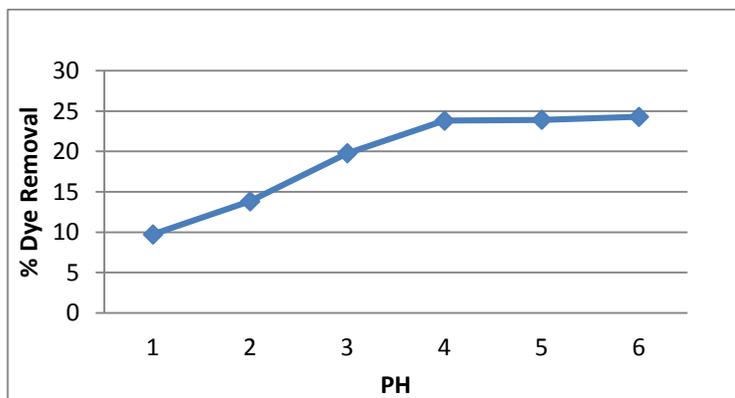


Fig. 6. Effect of contact time for 8 ppm Red Carmoisine concentrations; pH 4, 25 °C, agitation rate of 180 rpm and 0.733 g adsorbent in 150 ml of dye solution.

Effect of different concentrations on dye removal

The equilibrium condition was achieved within 90 min for 4, 6 and 8 mg L⁻¹ dye concentrations. The effect of initial dye concentration on the ability of Soure Orange Skin to adsorb dyes from solution suggested that the percentage color removal of Erythrosine decreased when the initial dye concentration increased.

. In the present study, the adsorption experiments are performed to study the effect of dye initial concentration by varying it from 4 to 12 mg L⁻¹, while maintaining the Soure Orange Skin

amount 0.733 g and obtained results are presented in Fig. 7 and Fig. 8. The results showed that with increase of dye concentration from 4 to 8mg L⁻¹, the removal efficiency decreases from 34.56 % to 21.3% and 26.395% to 19.4% for Erythrosine and Red Carmoisine. The decrease in removal efficiency can be explained by the fact that all the adsorbents had a limited number of active sites, which would have become saturated above a certain concentration.

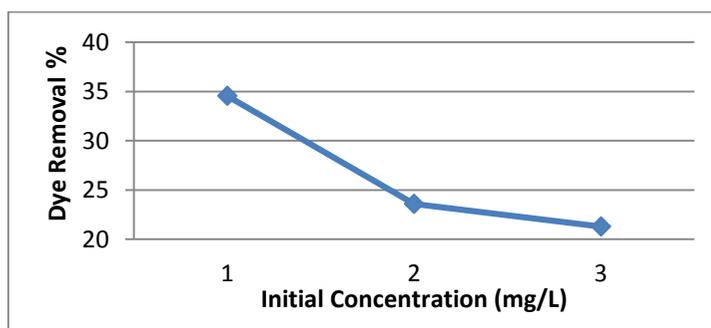


Fig. 7. Effect of different dye concentrations pH 2, 25 °C, agitation rate of 180 rpm and 0.733 g adsorbent in 150 ml of Erythrosine solution.

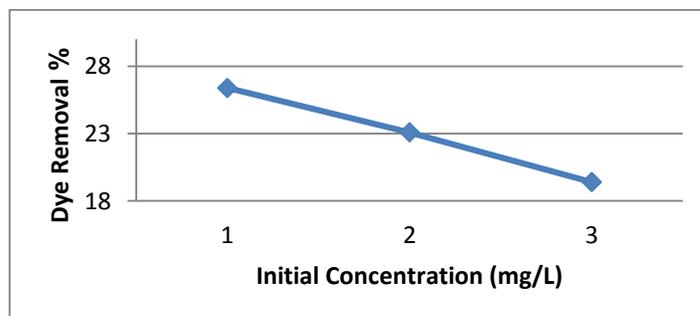


Fig. 8. Effect of different dye concentrations pH 2, 25 °C, agitation rate of 180 rpm and 0.733 g adsorbent in 150 ml of Red Carmoisine solution.

Effect of adsorbent dose on dye removal

The adsorption of dye on adsorbent were studied by changing the quantity of adsorbent 0.5, 0.7 and 0.9g/100 ml in the test solution while keeping the initial dye concentration 8 mg/L, temperature 25±1 °C and pH 4.0 constant. Experiments were carried out at different contact times for 90 mins. As shown in Fig9 and Fig 10 the percent adsorption increased and

equilibrium time decreased with increasing adsorbent doses. As the Soure Orange Skin dose was increased from 0.5 g to 0.9 g/100 ml the adsorption increased from 38.75 to 42.3%, and 69.47% to 83.6% for Erythrosine and Red Carmoisine at equilibrium time 90 min respectively. Increase in the adsorption with adsorbent dose can be attributed to the increase in adsorbent surface area and availability of more adsorption sites.

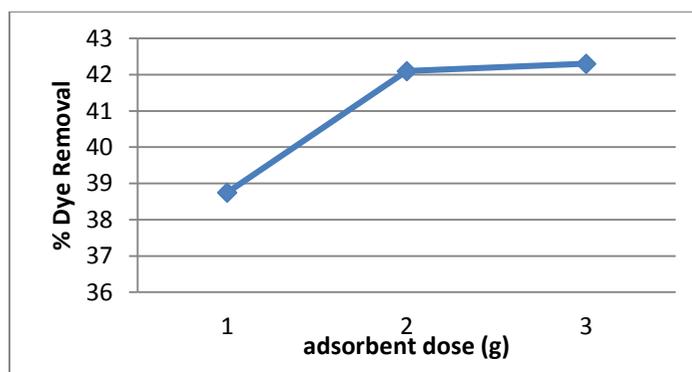


Fig (9): Effect of different copper oxide dose pH 4, 25 °C, agitation rate of 180 rpm and initial dye concentration 8mg L^{-1} in 150 ml of Erythrosine dye solution.

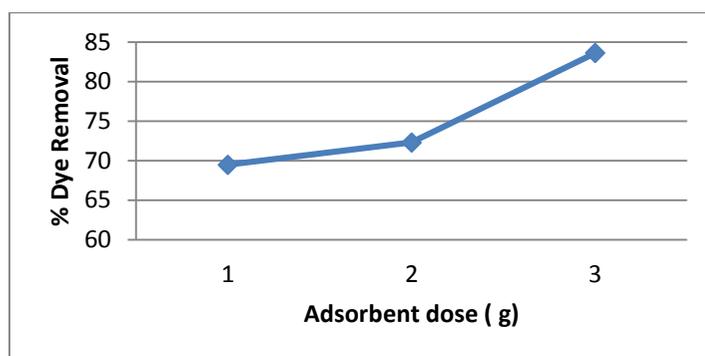


Fig (10): Effect of different copper oxide dose pH 4, 25 °C, agitation rate of 180 rpm and initial dye concentration 8mg L^{-1} in 150 ml of Red Carmoisine dye solution.

Effect of temperature on dye removal

To study the effect of temperature, the experiments were carried out for adsorbent at temperature varying from 20 to 40 °C. It was observed that CuO removed 39.2 to 43.08% of Erythrosine, However, in case of Red Carmoisine, the removal of dye was 24.3% to 26.079%. The result

have been shown in Fig 11 and Fig12. All the experiments were carried out for 90 min. The equilibrium was obtaining at 40 °C for both dyes when treated with CuO adsorbent.

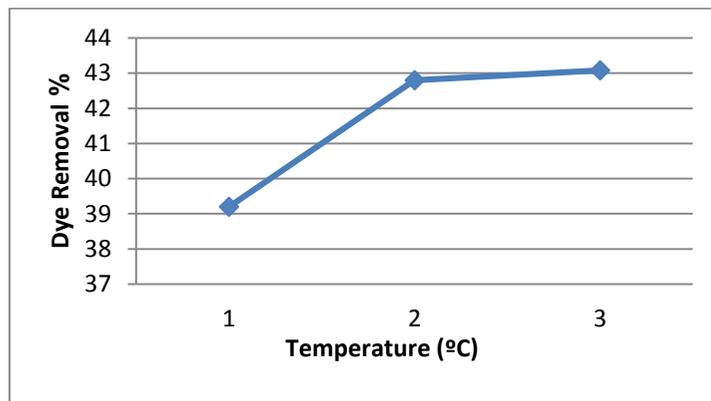


Fig (11): Effect of different temperature on removal of erythrosine pH 4, 25 °C, agitation rate of 180 rpm and initial dye concentration 8 mg L⁻¹ in 150 ml of dye solution.

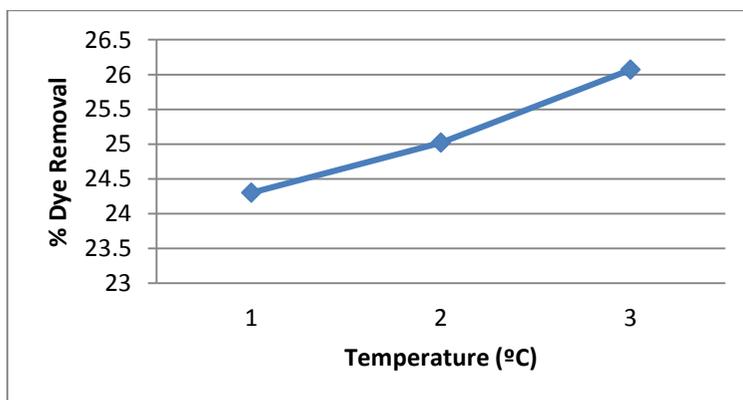


Fig 12. Effect of different temperature on removal of red carmosi pH 4, 25 °C, agitation rate of 180 rpm and initial dye concentration 8 mg L⁻¹ in 150 ml of dye solution.

Adsorption Isotherm.

The study of isotherm data is important to find out the adsorption capacity of various adsorbents. In order to investigate the adsorption isotherm, two equilibrium isotherms were analyzed:

Langmuir and Freundlich isotherms are used for fitting the experimental data in adsorption studies to understand the extent and degree of favorability of adsorption.

Langmuir Isotherm.

Langmuir theory presumes that adsorption is limited to the formation of monolayer coverage of adsorbate on homogeneous adsorbent surface. The linearized Langmuir equation is given below:

$$C_e/q_e = 1/k_a V_m + C_e/V_m$$

Where, q_e is the amount adsorbed per mass of adsorbent (mg/g), C_e is the concentration of the dye solution at equilibrium (mg/L), K and V_m are Langmuir constants. V_m and K_a is Langmuir constants related to the capacity and energy of sorption respectively. The values V_m and k_a shown in table () were determined from slopes and intercepts of the plot of (Fig). The essential characteristics of Langmuir isotherm can be expressed by a dimensionless constant called equilibrium parameter RL that is defined by the following equation

$$RL = 1 / (1 + K_a C_o)$$

RL indicates isotherm shape and whether it is favorable or not as per the criteria given below

RL values	Adsorption
RL > 1	Unfavorable
RL = 1	Linear
0 < RL < 1	favorable
RL = 0	Irreversible

The value of the correlation coefficient $R^2 = 0.9998$ and $R^2 = 0.8474$ for Erythrosine and Red Carmoisine obtained from Langmuir expression indicates that Langmuir expression provided a good linearity. (Tang et al. 2011, Hu et al., 2011)

Freundlich Isotherm.

The Freundlich model is based on the assumption that multilayer adsorption occurs on a heterogeneous adsorption surface containing unequally available sites of different adsorption energies and is given by the relation

A linear form of the Freundlich expression will yield the constants K and n hence:

$$\log q_e = \log K + 1/n \log C_e$$

Where, q_e is the amount adsorbed per mass of adsorbent (mg/g), C_e is the concentration of the dye solution at equilibrium (mg/L), K_f and $1/n$ are Freundlich constants related to adsorption capacity and adsorption intensity of the sorbent respectively. The values of K_f and $1/n$ were calculated from the intercept and slope respectively and are given in table (1)

The result shows that the value of n is greater than unity $n=2.6075$ and $n=2.940$ indicating that the both dyes are favorably adsorbed on.

This is in great agreement with the findings regarding to R_L value [16].

Table 1: Equations and results of isotherms calculations

Isotherm	Parameter	Amount for Erythrosine	Amount for Red carmoisine
Langmuir: $C_e/q_e = (1/K_a V_m) + C_e/V_m$ $C/q = 1/bq_m + C/q_m$	R^2	0.9805	0.8474
	$b(L/mg)$	0.0608	0.02415
	$V_m(mg/g)$	1.81917	2.55
	R_L	0.5675	1.15
Freundlich: $\ln q_e = \ln K_F + (1/n) \ln C_e$	R^2	0.9812	0.9557
	$K_f(mg/g)$	0.9786	0.8022
	n	0.748	1.1422

The adsorption intention n is found to 0.748 and 1.1422 for Erythrosine and Red carmoisine respectively. It is observed that the Soure Orange Skin adsorbent satisfy the condition of

heterogeneity, i.e., $1 < n < 10$. For Erythrosine while, sour orange don't satisfy the condition of heterogeneity for Red Carmoisine.

From the table 1, the value of b indicates that the amount of erythrosine per unit weight of soure orange skin seem to significantly higher than Red carmoisine.

Also, it is clear that the adsorption of Red Carmoisine is unfavorable. However, the correlation coefficient for the Freundlich isotherm is higher than that for Langmuir, suggesting higher probably of multilayer adsorption than monolayer adsorption.

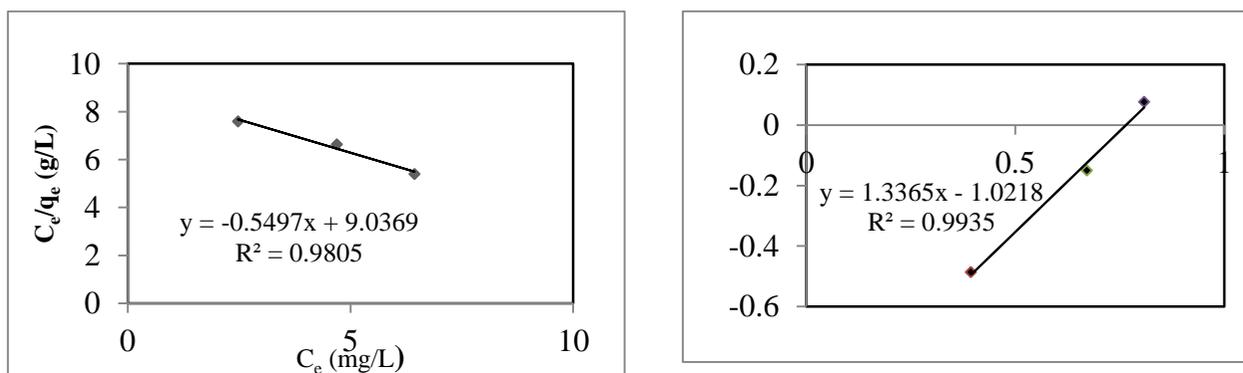


Fig.13. Langmuir (A) and Freundlich (B) isotherm plot for Erythrosine dye adsorption.

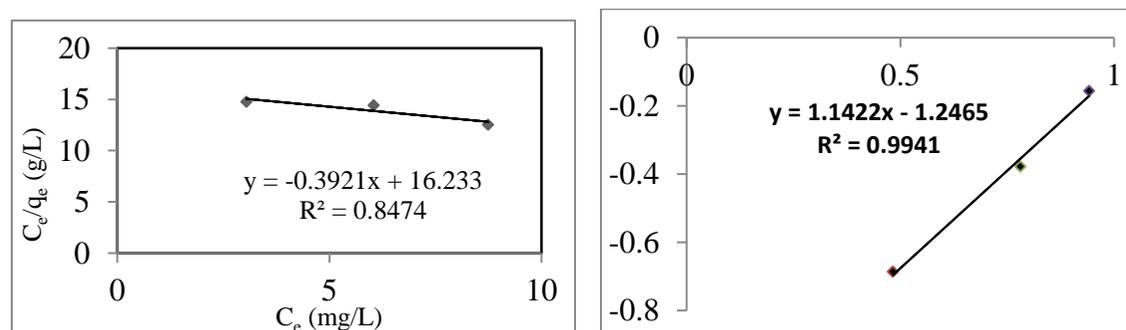


Fig.14. Langmuir (A) and Freundlich (B) isotherm plot for Red Carmoisine dye adsorption.

Conclusion

The following conclusion may be drawn from the present investigation. Soure Orange Skin, with the special characteristics such as natural agriculture by product, availability,

inexpensiveness, biodegradability and renewability is used for the removal of dyes such as Erythrosine and Red Carmoisine from its aqueous solution. The experimental data were in line with the Freundlich adsorption isotherms. The adsorption process is dependent on pH, Initial dye concentration, adsorbent dose, contact time and temperature. The results show that the adsorbent employed has considerable potential as an adsorbent for the removal of dyes.

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